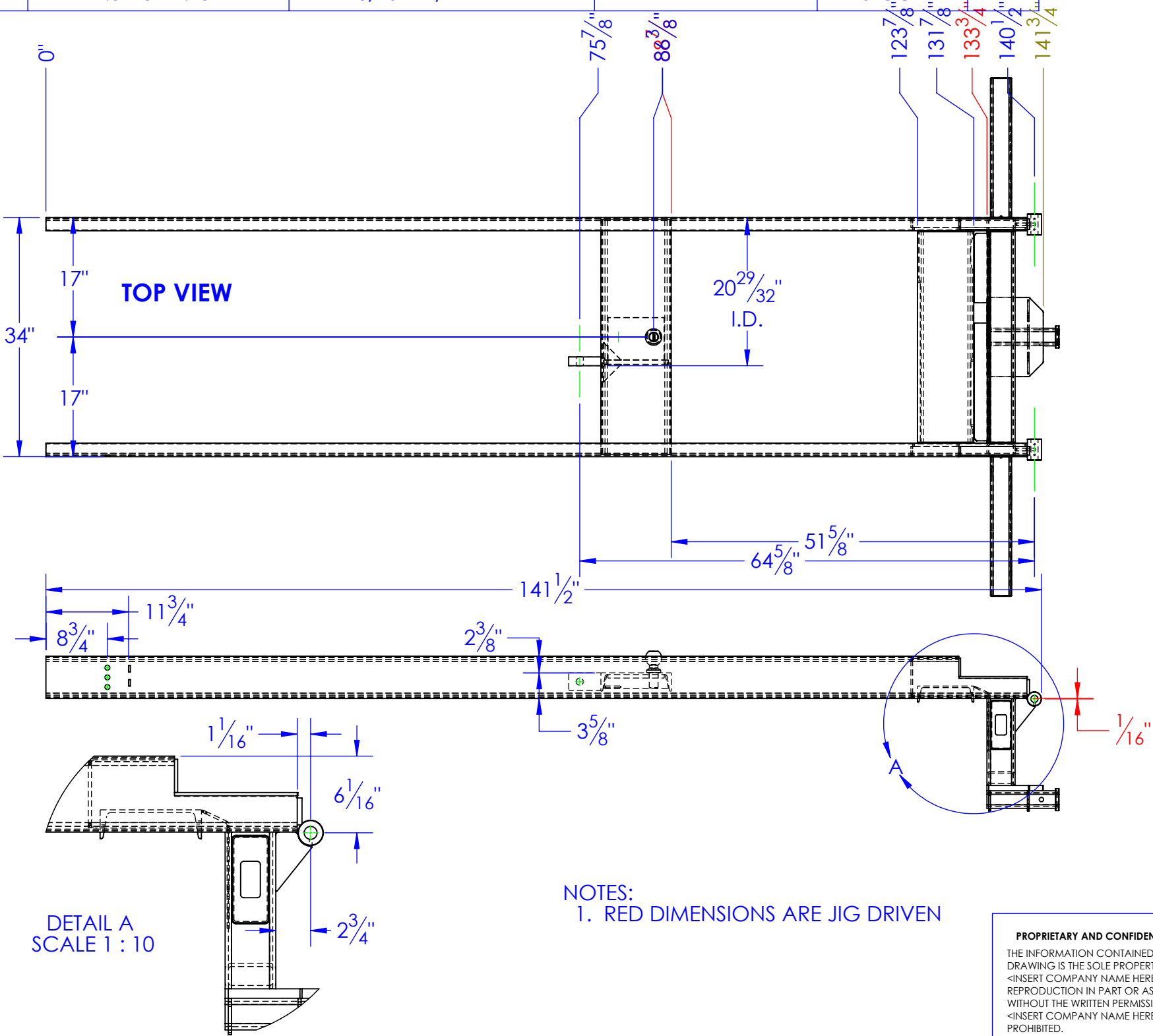


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	DRAWING #	QTY.
1	FP-FR301L (HB-3550 L)	FRAME RAIL LEFT, HB-3550		11-1105	1
2	FP-FR301R (HB-3550 R)	FRAME RAIL RIGHT, HB-3550		11-1106	1
3	FP-GPXO-100	HB MAIN HINGE GUSSET	3/8 HRS.	10-2102	2
4	FP-MHXO-100	BUSHING, MAIN HINGE	MT 2.000 x 1.0000 HR	10-2100	2
5	ST-CI 8 PRECUT	PRECUT CI @ 29-15/16"	ST-CHANL 8" x11.5#x20	11-1101	1
6	SUB-10 CHANNEL	BARE 10" CHANNEL		11-1102	1
7	SUB-HB-DROPHITCH	REAR DROP HITCH WELDMENT		10-1600	1
8	HD-BH 2.3125 x 1.25	BALL 2-5/16" x 1-1/4"	AISI 1020	PURCHASED	1
9	FP-QB-110 J	QC/TAG/PLUG BRACKET	7ga HRS	10-2104	1
10	HD-BH 2.3125 x 1.25	BALL 2-5/16x1-1/4		STOCK	1

REV.	REVISIONS DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FROM 10-1105 C	6/13/2013	
B	REVISED DROP HITCH, TAG BRKT, ADDED ITEM 11	7/12/2016	
C	REVISE HOLE PLACEMENT	10/26/2016	
D	ADDED SLOTS FOR VALVE PLATE TABS	2/14/2023	KD (JD)



NOTES:
1. RED DIMENSIONS ARE JIG DRIVEN

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH ± 1 BEND ± 1
TWO PLACE DECIMAL ± 0.01
THREE PLACE DECIMAL ± 0.005
MATERIAL
DO NOT SCALE DRAWING

NAME	ETHAN	DATE	10/26/2016	P.O. BOX 248, SABETHA KS. 66534 (785) 284-3674 FAX (785) 284-3931
DRAWN	ETHAN	DATE	10/26/2016	
PART #				
ASM #	SUB-FR-3550			
COMMENTS:	FRAME, HB-3550 MAIN WLDMT.			
SIZE	B	DWG. NO.	11-1110	REV D
SCALE: 1:18	WEIGHT: 407.67	SHEET 1 OF 1		